

### Drill Sizes with Decimal and Metric Equivalents

| Drill Size | Decimal | Metric |
|------------|---------|--------|
| 107        | 0.0019  | 0.0483 |
| 106        | 0.0023  | 0.0584 |
| 105        | 0.0027  | 0.0686 |
| 104        | 0.0031  | 0.0787 |
| 103        | 0.0035  | 0.0889 |
| 102        | 0.0039  | 0.0991 |
| 101        | 0.0043  | 0.1092 |
| 100        | 0.0047  | 0.1194 |
| 99         | 0.0051  | 0.1295 |
| 98         | 0.0055  | 0.1397 |
| 97         | 0.0059  | 0.1499 |
| 96         | 0.0063  | 0.1600 |
| 95         | 0.0067  | 0.1702 |
| 94         | 0.0071  | 0.1803 |
| 93         | 0.0075  | 0.1905 |
| 92         | 0.0079  | 0.2007 |
| 91         | 0.0083  | 0.2108 |
| 90         | 0.0087  | 0.2210 |
| 89         | 0.0091  | 0.2311 |
| 88         | 0.0095  | 0.2413 |
| 87         | 0.01    | 0.2540 |
| 86         | 0.0105  | 0.2667 |
| 85         | 0.011   | 0.2794 |
| 84         | 0.0115  | 0.2921 |
| 83         | 0.012   | 0.3048 |
| 82         | 0.0125  | 0.3175 |
| 81         | 0.013   | 0.3302 |
| 80         | 0.0135  | 0.3429 |
| 79         | 0.0145  | 0.3683 |
| 1/64       | 0.0156  | 0.3962 |
| 78         | 0.016   | 0.4064 |
| 77         | 0.018   | 0.4572 |
| 76         | 0.02    | 0.5080 |
| 75         | 0.021   | 0.5334 |
| 74         | 0.0225  | 0.5715 |
| 73         | 0.024   | 0.6096 |
| 72         | 0.025   | 0.6350 |
| 71         | 0.026   | 0.6604 |
| 70         | 0.028   | 0.7112 |
| 69         | 0.0292  | 0.7417 |

| Drill Size | Decimal | Metric |
|------------|---------|--------|
| 68         | 0.031   | 0.7874 |
| 1/32       | 0.0312  | 0.7925 |
| 67         | 0.032   | 0.8128 |
| 66         | 0.033   | 0.8382 |
| 65         | 0.035   | 0.8890 |
| 64         | 0.036   | 0.9144 |
| 63         | 0.037   | 0.9398 |
| 62         | 0.038   | 0.9652 |
| 61         | 0.039   | 0.9906 |
| 60         | 0.04    | 1.0160 |
| 59         | 0.041   | 1.0414 |
| 58         | 0.042   | 1.0668 |
| 57         | 0.043   | 1.0922 |
| 56         | 0.0465  | 1.1811 |
| 3/64       | 0.0469  | 1.1913 |
| 55         | 0.052   | 1.3208 |
| 54         | 0.055   | 1.3970 |
| 53         | 0.0595  | 1.5113 |
| 1/16       | 0.0625  | 1.5875 |
| 52         | 0.0635  | 1.6129 |
| 51         | 0.067   | 1.7018 |
| 50         | 0.07    | 1.7780 |
| 49         | 0.073   | 1.8542 |
| 48         | 0.076   | 1.9304 |
| 5/64       | 0.0781  | 1.9837 |
| 47         | 0.0785  | 1.9939 |
| 46         | 0.081   | 2.0574 |
| 45         | 0.082   | 2.0828 |
| 44         | 0.086   | 2.1844 |
| 43         | 0.089   | 2.2606 |
| 42         | 0.0935  | 2.3749 |
| 3/32       | 0.0938  | 2.3825 |
| 41         | 0.096   | 2.4384 |
| 40         | 0.098   | 2.4892 |
| 39         | 0.0995  | 2.5273 |
| 38         | 0.1015  | 2.5781 |
| 37         | 0.104   | 2.6416 |
| 36         | 0.1065  | 2.7051 |
| 7/64       | 0.1094  | 2.7788 |
| 35         | 0.11    | 2.7940 |

| Drill Size | Decimal | Metric |
|------------|---------|--------|
| 34         | 0.111   | 2.8194 |
| 33         | 0.113   | 2.8702 |
| 32         | 0.116   | 2.9464 |
| 31         | 0.12    | 3.0480 |
| 1/8        | 0.125   | 3.1750 |
| 30         | 0.1285  | 3.2639 |
| 29         | 0.136   | 3.4544 |
| 28         | 0.1405  | 3.5687 |
| 9/64       | 0.1406  | 3.5712 |
| 27         | 0.144   | 3.6576 |
| 26         | 0.147   | 3.7338 |
| 25         | 0.1495  | 3.7973 |
| 24         | 0.152   | 3.8608 |
| 23         | 0.154   | 3.9116 |
| 5/32       | 0.1562  | 3.9675 |
| 22         | 0.157   | 3.9878 |
| 21         | 0.159   | 4.0386 |
| 20         | 0.161   | 4.0894 |
| 19         | 0.166   | 4.2164 |
| 18         | 0.1695  | 4.3053 |
| 11/64      | 0.1719  | 4.3663 |
| 17         | 0.173   | 4.3942 |
| 16         | 0.177   | 4.4958 |
| 15         | 0.18    | 4.5720 |
| 14         | 0.182   | 4.6228 |
| 13         | 0.185   | 4.6990 |
| 3/16       | 0.1875  | 4.7625 |
| 12         | 0.189   | 4.8006 |
| 11         | 0.191   | 4.8514 |
| 10         | 0.1935  | 4.9149 |
| 9          | 0.196   | 4.9784 |
| 8          | 0.199   | 5.0546 |
| 7          | 0.201   | 5.1054 |
| 13/64      | 0.2031  | 5.1587 |
| 6          | 0.204   | 5.1816 |
| 5          | 0.2055  | 5.2197 |
| 4          | 0.209   | 5.3086 |
| 3          | 0.213   | 5.4102 |
| 7/32       | 0.2188  | 5.5575 |
| 2          | 0.2211  | 5.6159 |

**Drill Sizes with Decimal and Metric Equivalents**

| Drill Size | Decimal | Metric  |
|------------|---------|---------|
| 1          | 0.228   | 5.7912  |
| A          | 0.234   | 5.9436  |
| 15/64      | 0.2344  | 5.9538  |
| B          | 0.238   | 6.0452  |
| C          | 0.242   | 6.1468  |
| D          | 0.246   | 6.2484  |
| 1/4        | 0.25    | 6.3500  |
| E          | 0.25    | 6.3500  |
| F          | 0.257   | 6.5278  |
| G          | 0.261   | 6.6294  |
| 17/64      | 0.2656  | 6.7462  |
| H          | 0.266   | 6.7452  |
| I          | 0.272   | 6.9088  |
| J          | 0.277   | 7.0358  |
| K          | 0.281   | 7.1374  |
| 9/32       | 0.2812  | 7.1425  |
| L          | 0.29    | 7.3660  |
| M          | 0.295   | 7.4930  |
| 19/64      | 0.2969  | 7.5413  |
| N          | 0.302   | 7.6708  |
| 5/16       | 0.3125  | 7.9375  |
| O          | 0.316   | 8.0264  |
| P          | 0.323   | 8.2042  |
| 21/64      | 0.3281  | 8.3337  |
| Q          | 0.332   | 8.4328  |
| R          | 0.339   | 8.6106  |
| 11/32      | 0.3438  | 8.7325  |
| S          | 0.348   | 8.8392  |
| T          | 0.358   | 9.0932  |
| 23/64      | 0.3594  | 9.1288  |
| U          | 0.368   | 9.3472  |
| 3/8        | 0.375   | 9.5250  |
| V          | 0.377   | 9.5758  |
| W          | 0.386   | 9.8044  |
| 25/64      | 0.3906  | 9.9212  |
| X          | 0.397   | 10.0838 |
| Y          | 0.404   | 10.2616 |
| 13/32      | 0.4062  | 10.3175 |
| Z          | 0.413   | 10.4902 |
| 27/64      | 0.4219  | 10.7163 |

| Drill Size | Decimal | Metric  |
|------------|---------|---------|
| 7/16       | 0.4375  | 11.1125 |
| 15/32      | 0.4688  | 11.9075 |
| 31/64      | 0.4844  | 12.3038 |
| 1/2        | 0.5     | 12.7000 |
| 33/64      | 0.5156  | 13.0962 |
| 17/32      | 0.5312  | 13.4925 |
| 35/64      | 0.5469  | 13.8913 |
| 9/16       | 0.5625  | 14.2875 |
| 37/64      | 0.5781  | 14.6837 |
| 19/32      | 0.5938  | 15.0825 |
| 39/64      | 0.6094  | 15.4788 |
| 5/8        | 0.625   | 15.8750 |
| 41/64      | 0.6406  | 16.2712 |
| 21/32      | 0.6562  | 16.6675 |
| 43/64      | 0.6719  | 17.0663 |
| 11/16      | 0.6875  | 17.4625 |
| 45/64      | 0.7031  | 17.8587 |
| 23/32      | 0.7188  | 18.2575 |
| 47/64      | 0.7344  | 18.6538 |
| 21/32      | 0.75    | 19.0500 |
| 49/64      | 0.7656  | 19.4462 |
| 25/32      | 0.7812  | 19.8425 |
| 51/64      | 0.7969  | 20.2413 |
| 13/16      | 0.8125  | 20.6375 |
| 53/64      | 0.8281  | 21.0337 |
| 27/32      | 0.8438  | 21.4325 |
| 55/64      | 0.8594  | 21.8288 |
| 7/8        | 0.875   | 22.2250 |
| 57/64      | 0.8906  | 22.6212 |
| 29/32      | 0.9062  | 23.0175 |
| 59/64      | 0.9219  | 23.4163 |
| 15/16      | 0.9375  | 23.8125 |
| 61/64      | 0.9531  | 24.2087 |
| 31/32      | 0.9688  | 24.6075 |
| 63/64      | 0.9844  | 25.0038 |
| 1          | 1       | 25.4000 |
| A          | 0.234   | 5.9436  |
| 15/64      | 0.2344  | 5.9538  |
| B          | 0.238   | 6.0452  |
| C          | 0.242   | 6.1468  |

| Drill Size | Decimal | Metric  |
|------------|---------|---------|
| D          | 0.246   | 6.2484  |
| 1/4        | 0.25    | 6.3500  |
| E          | 0.25    | 6.3500  |
| F          | 0.257   | 6.5278  |
| G          | 0.261   | 6.6294  |
| 17/64      | 0.2656  | 6.7462  |
| H          | 0.266   | 6.7452  |
| I          | 0.272   | 6.9088  |
| J          | 0.277   | 7.0358  |
| K          | 0.281   | 7.1374  |
| 9/32       | 0.2812  | 7.1425  |
| L          | 0.29    | 7.3660  |
| M          | 0.295   | 7.4930  |
| 19/64      | 0.2969  | 7.5413  |
| N          | 0.302   | 7.6708  |
| 5/16       | 0.3125  | 7.9375  |
| O          | 0.316   | 8.0264  |
| P          | 0.323   | 8.2042  |
| 21/64      | 0.3281  | 8.3337  |
| Q          | 0.332   | 8.4328  |
| R          | 0.339   | 8.6106  |
| 11/32      | 0.3438  | 8.7325  |
| S          | 0.348   | 8.8392  |
| T          | 0.358   | 9.0932  |
| 23/64      | 0.3594  | 9.1288  |
| U          | 0.368   | 9.3472  |
| 3/8        | 0.375   | 9.5250  |
| V          | 0.377   | 9.5758  |
| W          | 0.386   | 9.8044  |
| 25/64      | 0.3906  | 9.9212  |
| X          | 0.397   | 10.0838 |
| Y          | 0.404   | 10.2616 |
| 13/32      | 0.4062  | 10.3175 |
| Z          | 0.413   | 10.4902 |
| 27/64      | 0.4219  | 10.7163 |
| 7/16       | 0.4375  | 11.1125 |
| 29/64      | 0.4531  | 11.5087 |
| 15/32      | 0.4688  | 11.9075 |
| 31/64      | 0.4844  | 12.3038 |
| 1/2        | 0.5     | 12.7000 |

**Drill Sizes with Decimal and Metric Equivalents**

| Drill Size | Decimal | Metric  |
|------------|---------|---------|
| 33/64      | 0.5156  | 13.0962 |
| 17/32      | 0.5312  | 13.4925 |
| 35/64      | 0.5469  | 13.8913 |
| 9/16       | 0.5625  | 14.2875 |
| 37/64      | 0.5781  | 14.6837 |
| 19/32      | 0.5938  | 15.0825 |
| 39/64      | 0.6094  | 15.4788 |
| 5/8        | 0.625   | 15.8750 |
| 41/64      | 0.6406  | 16.2712 |
| 21/32      | 0.6562  | 16.6675 |
| 43/64      | 0.6719  | 17.0663 |
| 11/16      | 0.6875  | 17.4625 |
| 45/64      | 0.7031  | 17.8587 |
| 23/32      | 0.7188  | 18.2575 |
| 47/64      | 0.7344  | 18.6538 |
| 21/32      | 0.75    | 19.0500 |
| 49/64      | 0.7656  | 19.4462 |
| 25/32      | 0.7812  | 19.8425 |
| 51/64      | 0.7969  | 20.2413 |
| 13/16      | 0.8125  | 20.6375 |
| 53/64      | 0.8281  | 21.0337 |
| 27/32      | 0.8438  | 21.4325 |
| 55/64      | 0.8594  | 21.8288 |
| 7/8        | 0.875   | 22.2250 |
| 57/64      | 0.8906  | 22.6212 |
| 29/32      | 0.9062  | 23.0175 |
| 59/64      | 0.9219  | 23.4163 |
| 15/16      | 0.9375  | 23.8125 |
| 61/64      | 0.9531  | 24.2087 |
| 31/32      | 0.9688  | 24.6075 |
| 63/64      | 0.9844  | 25.0038 |
| 1          | 1       | 25.4000 |